

In the claims:

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1. A textile fabric comprising: a woven material of spun yarns including first staple being a polymer selected from the group consisting of PBI, PBO, or melamine formaldehyde, and a second staple of an aramid polymer; and multi-filament yarns including an aramid filament.

2. The fabric of claim 1 wherein the weight ratio of spun yarn to multi-filament yarn ranges from 85:15 to 92:8.

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3. The fabric of claim 2 wherein the weight ratio is 90:10.

4. The fabric of claim 1 wherein the woven fabric weight ranging from 6 to 8 OSY.

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5. The fabric of claim 1 wherein the woven fabric has a weave selected from the group consisting plain, twill, rip stop, or oxford.

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6. The fabric of claim 1 wherein the spun yarn ranges from 32/2 to 16/2 c.c.

67. The fabric of claim 1 wherein the multi-filament yarn ranges from 200 to 1500 denier.

18. The fabric of claim 1 wherein the multi-filament yarn being inserted among the spun yarn at a ratio of 1:5 to 1:20.

8/9. A textile fabric comprising: a woven material of spun yarn, said spun yarn being a blend of staple, a first staple being made of a polymer selected from the group consisting of PBI, PBO, melamine formaldehyde, or combinations thereof and a second staple being made of an aramid, and a multi-filament yarn including aramid filaments, said multi-filament yarns being inserted into said woven material, in both the warp and the weft, at a multi-filament yarn to spun yarn ratio of 1:5 to 1:20.

910. The fabric of claim 9 wherein said spun yarn being a blend of PBI and aramid staple.

1011. The fabric of claim 9 wherein said spun yarn being a blend of PBO and aramid staple.

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~~12~~. The fabric of claim ⁸~~9~~ wherein said spun yarn
being a blend of PBI, PBO, and aramid staple.

¹²
~~13~~. The fabric of claim ⁸~~9~~ wherein the spun yarn
ranges from 32/2 to 16/2 c.c.

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~~14~~. The fabric of claim ⁸~~9~~ wherein the multi-filament
yarn ranges from 200 to 1500 denier.

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~~15~~. The fabric of claim ⁸~~9~~ wherein the woven fabric
weight ranging from 6 to 8 OSY.

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~~16~~. The fabric of claim ¹⁴~~15~~ wherein the woven fabric
has a weave selected from the group consisting plain,
twill, rip stop, or oxford.

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